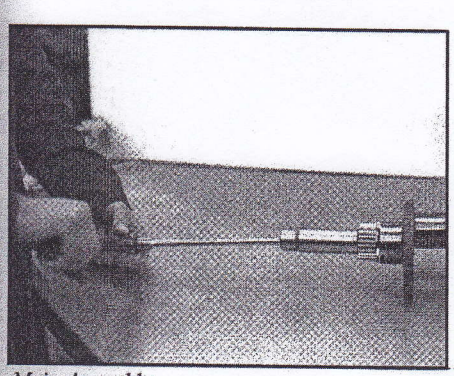
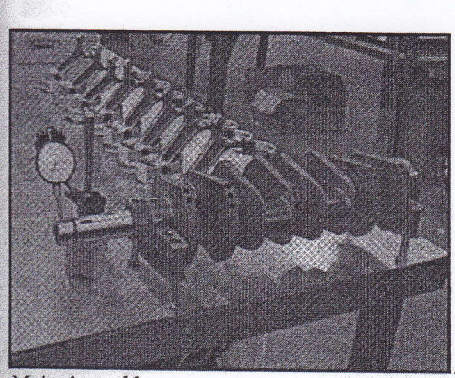


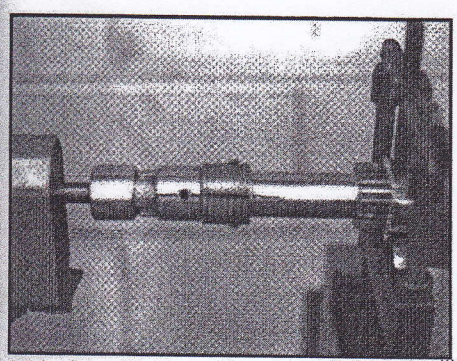
Main Assembly

Fit the nose pinion and torque the bolt to 80 ft lbs.



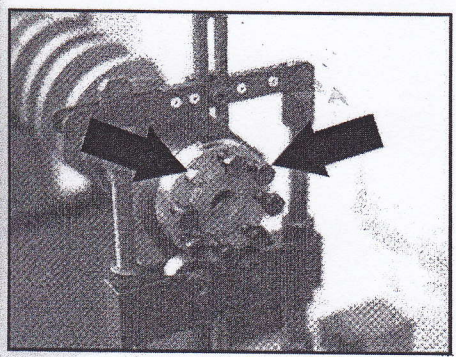
Main Assembly

Check nose pinion runs true to the crank with dial gauge, it should be under 2 thou.



Main Assembly

Fit the crank to the crank balance and draw on a fitting line as shown with marker pen. This is used to ensure the crank has not moved whilst balancing.



Main Assembly

Clamp on and make sure the flywheel bolts, dowel and spigot bush are fitted. Run crank at 900 rpm on setting 5.